

Zitrec™ MC

1. Description

Zitrec MC - mixed with the appropriate amount of water - is used as a multipurpose

heat transfer fluid based on mono ethylene glycol.

2. Application

Many applications in the industry require a fluid to transport heat or cold. Those applications range from solar panels or heat pump systems, over cooling or heating of industrial processes and refrigerants in indirect cooling systems to artificial ski-tracks or ice rinks. This transport medium is usually called secondary refrigerant or secondary coolant. The ideal secondary refrigerant must ensure a good thermal conductivity; have a high specific heat and low viscosity. It is also important that the secondary refrigerant is non-flammable and compatible with common engineering materials.

Zitrec MC provides protection against boiling, freezing and corrosion. The dilution is

determined by system requirements, mainly freezing requirements. However, to ensure good corrosion protection it is recommended to use at least 33 vol. % of **Zitrec MC** in the coolant solution, which provides freeze protection to -20°C. For lower freezing protection it is recommended to use **Zitrec M-15°C**. This ready-to-use solution contains an adjusted corrosion inhibitor package to ensure optimal corrosion protection.

Mixtures with more than 70 vol. % of **Zitrec MC** in water are not recommended, because the freeze point is increasing again and physical properties are worse.

dilution Zitrec M vol %	freeze point °C	dilution Zitrec M vol %	freeze point °C
28.0	- 15	52.4	- 40
39.1	- 25	56.2	- 45
43.8	- 30	63.5	- 55

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3. Compatibility and mixability

Zitrec MC is compatible with most other heat transfer fluids based on ethylene glycol. Exclusive use of **Zitrec MC** is recommended for optimal corrosion protection.

This heat transfer fluid is compatible with European hard tap waters, up to a water hardness of 30 °dH (German hardness degrees, equivalent to 535 mg/l CaCO₃).

4. Storage requirements

The product should be stored above -20°C and preferably at ambient temperatures. Periods of exposure to temperatures above 35°C should be minimized.

Further, it is strongly advised not to expose the coolant in translucent packages to direct sunlight because this can degrade the colour dyes present in the coolant, and result in fading of the colour or discoloration over time. This reaction can be accelerated if coupled with high ambient temperatures. It

is therefore advisable to store coolant filled in translucent packages indoors to avoid this issue.

Zitrec MC can be stored for minimum 8 years in unopened containers without any effect on the product quality or performance. As with any antifreeze coolant, the use of galvanized steel is not recommended for pipes or any other part of the storage/mixing installation.

5. Toxicity & safety

For detailed toxicity and safety data we refer to the material safety data sheet.

The transport is not regulated. Labeling as for any MEG based heat transfer fluid is

required: X_n; R 22 (Harmful if swallowed) and S 2 (Keep out of reach of children).

This product should not be used to protect the inside of drinking water systems against freezing.

All information contained in this product information leaflet is accurate to the best of our knowledge and belief as at the date of issue specified. However, the Company makes no warranty or representation, express or implied, as to the accuracy or completeness of such information.

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Addendum - Technical information

Chemical and physical properties

properties	Zitrec MC	method
ethylene glycol	92% w/w glycol	internal
inhibitor content	5 % w/w	internal
water content	5% w/w max	ASTM D1123
nitrite, amine, phosphate	nil	IC
colour	yellow	visual
density, 20°C	1.113 typ.	ASTM D5931
equilibrium boiling point	180°C typ.	ASTM D1120
pH	8.6 typ.	ASTM D1287
refractive Index, 20°C	1.431 typ.	ASTM D1218

properties	M-40°C	M-25°C	M-15°C	method
colour	yellow	yellow	yellow	visual
pH	8.6 typ.	8.5 typ.	8.2 typ.	ASTM D1287
freeze point	- 40°C	- 25°C	-15°C	ASTM D 1177
specific gravity, 20°C	1.071 typ.	1.056 typ.	1.041 typ.	ASTM D5931

Zitrec MC contains an optimized inhibitor package to ensure maximum and long lasting corrosion protection at both high and low temperature. The inhibitors are based on

carboxylate technology, which guarantees a longer lifetime than with traditional products. Anti-corrosion performance is demonstrated through standard and specific corrosion testing.

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ASTM D1384 glassware corrosion tests

	weight loss in mg/coupon ¹					
	Brass	Copper	Solder	Steel	cast iron	Aluminum
industry limit (max)	10	10	30	10	10	30
Zitrec MC	0.9	1	0.6	0.2	-0.1	0.1

1 : Weight loss AFTER chemical cleaning. Weight gain is indicated by a - sign.

Corrosion protection

Dynamic heat transfer corrosion tests (2000W)

	weight loss in mg/coupon ¹	
	cast iron	aluminium
test duration, hrs	48	48
Zitrec M-9 ²		
hot coupon	1.5	23.3
top coupon	2.4	3.6
Zitrec M-40		
hot coupon	-	2.1
top coupon	-	33.3

1 weight loss AFTER chemical cleaning. Weight gain is indicated by a - sign.

2 typical test conditions are 20 vol-% dilution